

Work Order ID 151844

Wednesday, October 12, 2016 10:02:09 AM

151844

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Item ID: D2732-030 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rubber Cushion - 3"
 Start Date: 10/12/2016 Start Qty: 200.00 ***200*** Cust Item ID:
 Required Date: 10/14/2016 Req'd Qty: 200.00 ***200*** Customer:
 Reference:

Approvals: Process Plan: DAS 21 9-89 Date: OCT 12 2016 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2732	Rev B1								
100		0.00							
100									
Packaging	Memo	0.00							
Packaging	Cut as per dwg (3.00")								
110	QC6- Inspect dimensions to drawing	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <u>ST410</u>	0.00							
120									
Packaging	Memo	0.33							
Packaging									

200 FF OCT 25 2016

200 DAS 38 9-89 OCT 25 2016

200x DAS 26 9-89 OCT 25 2016

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	3.33							
Quality Control									

DAS
21
9-89

OCT 26 2016

Picklist Print

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Parent Item: D2732-030

D2732-030

Parent Item Name: Rubber Cushion - 3"

Start Date: 10/12/2016

Required Date: 10/14/2016

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732		Manufactured	No			100	f	520.8439	0.25	52.63158			

D2732

Rubber Cushion (\$per foot)

FF OCT 25 2016

Location

ST412

Loc Qty

520.8438921

Loc Code

117118

5E-10

143793

20.8438921

150042

500

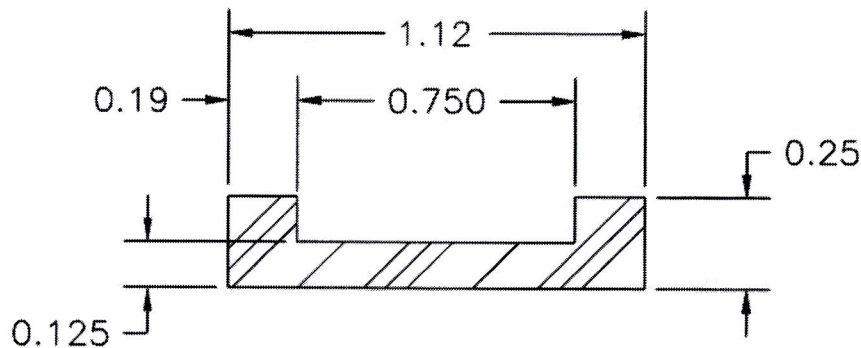
NOT Pulled

50.900001
2.631579



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
B1	<i># CP</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
99/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 151844 MJS
16-10-02

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003